

# Sunrise International Company

Manufacturing Bath & Kitchen Construction Materials Locally



We sell molds and equipment to manufacture cultured marble bathroom and kitchen building materials.

Cultured marble is known as many things including...

- Engineered Stone
- Cast Polymers
- Composite Materials
- Cultured Onyx
- Cultured Granite
- Solid Surface

When we sell a factory...

1. We come to you and assemble the factory.
2. We give you all the technical know-how to manufacture.
3. We train you and your newly hired employees how to use a precise blend of raw materials to make the most exquisite bath and kitchen products in the world. We will train you on 16 formulas and techniques using our system.
4. We will train your staff how to sell the products.

Your local home builders will never have to import again.

There are over 2,500 factories in towns and cities across America manufacturing these exquisite products for their local construction industry.

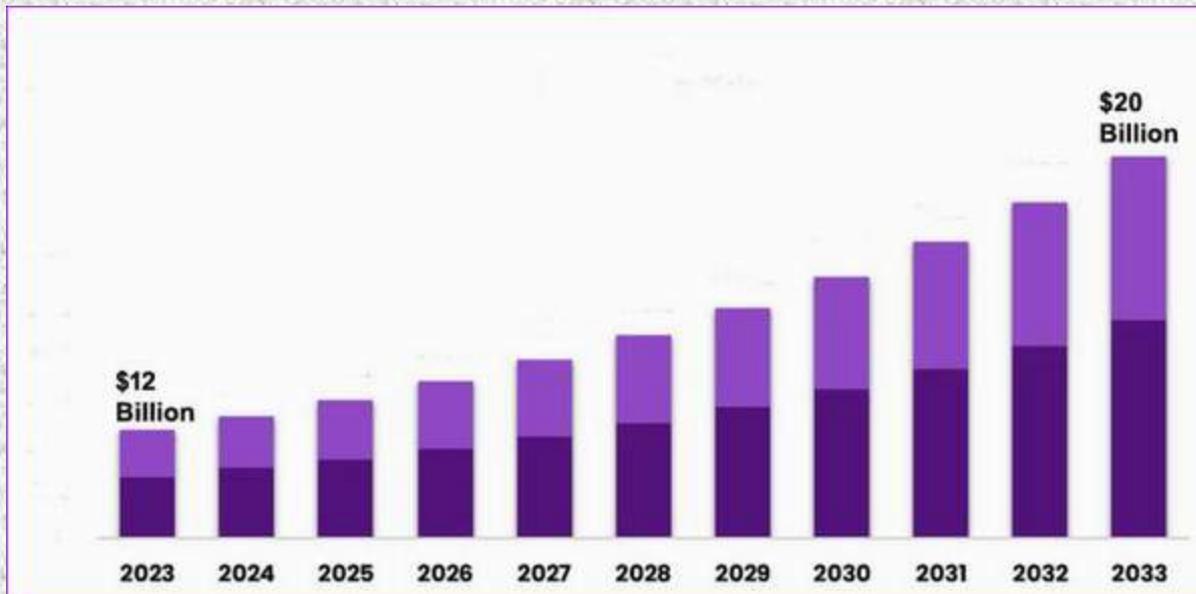
There are many magnificent reasons to manufacture locally.

1. Create wealth.
2. Create Jobs
3. Keep profits in country.
4. Stop local currency flight.
5. Decrease cost of goods by avoiding freight cost and import duties.
6. Shorten the supply chain that covid destroyed.
7. Quicker Time-To-Market
8. Eliminate the carbon footprint for these types of products.
9. Ability to produce custom products; any color, size or shape.
10. It will spur economic development in all areas of the local economy.
11. Manufacturing and buying locally creates a sense of patriotism.
12. There is no language barrier that often creates costly problems.
13. Manufacturing drives innovation.

The cultured marble cast polymer industry will almost double in the next 10 years.

A Globe Newswire article by Persistence Market Research says:

“Cast Polymers Market Poised for Remarkable Growth, Aiming for US\$ 20.2 Billion by 2033”



In many developing countries it's not uncommon to see a vast majority of the construction materials imported, including sinks, tubs and showers.

These are the countries who can least afford to lose manufacturing jobs to foreign countries.

These are some news headlines we've seen recently.

1. The Philippines is hugely dependent on imported construction materials
2. 80% of Building Materials Are Imported in Ghana
3. 90% Nigerian Construction Materials Imported
4. Cambodia imported \$1.83 billion worth of building materials.

How hard can it be to make a sink like this?  
Not hard at all, actually.



Do you think that if there was not a lot of money to be made manufacturing construction materials, manufacturers in Europe, China and America would be doing it and exporting manufactured goods to the developing world?

Of course not!

The U.S. National Association of Manufacturers confirms that more private wealth is created in Manufacturing than any other sector and has been the backbone of every prosperous country in the world. Manufacturing also employs more people than any other sector which gives rise to the middle class and society in general. Did you know that on average, 30 people are employed to produce the goods that fill one ocean container?



Compare manufacturing and non-manufacturing countries?

### Manufacturing Countries

- [United States](#) 70,248.6
- [Germany](#) 51,203.6
- [China](#) 12,556.3

### Non-Manufacturing Countries

- [Kenya](#) 2,081.8
- [Nigeria](#) 2,065.7
- [Rwanda](#) 822.3
- [Nicaragua](#) 2,045.5

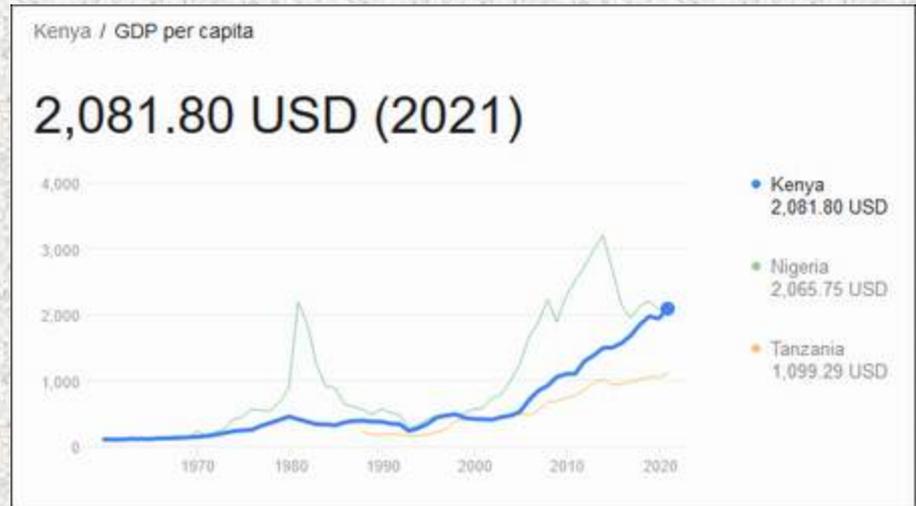
See others at <https://bit.ly/3KHLfQp>

It's called 'Manufacturing'.

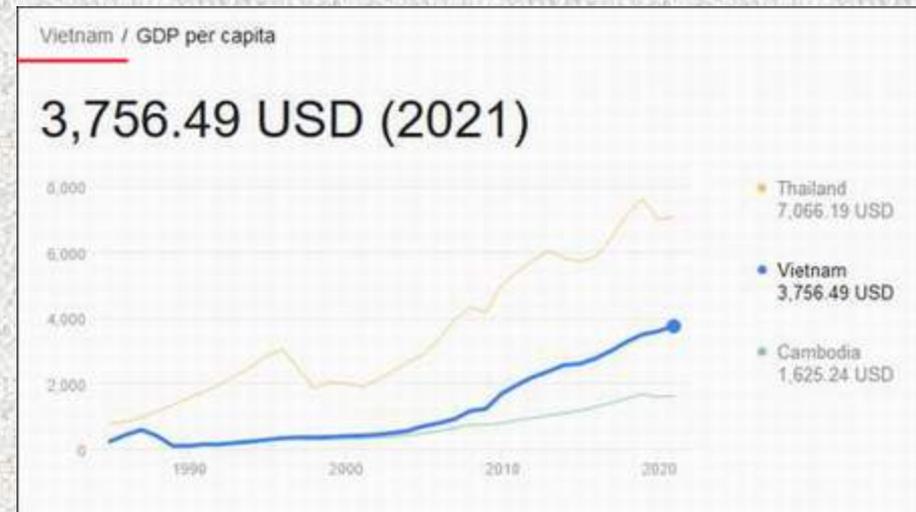
Interesting article: [Nigeria Drags as Vietnam Lifts 45m Citizens Out of Poverty.](#)

<https://bit.ly/3xkNUI2>

## Kenya



## Vietnam



## The Top 18 Facts You Need to Know About Manufacturing.

Don't believe me. This is from the (American) National Association of Manufacturers  
<https://www.nam.org/facts-about-manufacturing/>

### The Top 18 Facts You Need to Know About Manufacturing

1. Manufacturers contributed \$2.81 trillion at the annual rate to the economy, based on Q3 2022 data
2. For every \$1.00 spent in manufacturing, there is a total impact of \$2.60 to the overall economy.
3. The majority of manufacturing firms in the United States are quite small.
4. The manufacturing sector employed 12.93 million workers in December 2022.
5. Manufacturing employees earned \$95,990 on average in 2021, including pay and benefits.
6. 91% of manufacturing employees were eligible for health insurance benefits in 2022.
7. There were 779,000 manufacturing job openings in November 2022.
8. By 2030, 4 million manufacturing jobs will likely be needed.
9. U.S.-manufactured goods exports totaled roughly \$1.4 trillion in 2021.
10. Manufactured goods exports have grown substantially over the past couple decades.
11. World trade in manufactured goods has risen in the past two decades.
12. World trade in manufactured goods has more than doubled.
13. Manufacturing in the United States would be the eighth-largest economy in the world.
14. Foreign direct investment in U.S. manufacturing reached nearly \$1.9 trillion in 2020.
15. U.S. affiliates of foreign multinational firms employed over 2.8 million manufacturing workers.
16. Manufacturers perform just more than 55% of all private-sector R&D.
17. Manufacturers consume more than 30% of the nation's energy.
18. The cost of federal regulations falls on manufacturers.

We can't show you how to manufacture airplanes, drones or rockets destined for mars but for over 30 years we've been showing our customers how to manufacture:

Sinks

Bathtubs

shower pans

wall paneling

Countertops

Soap dishes

shampoo holders

trim molding

window sills

table tops

..... and a host of other construction materials that are used in

Homes

Hotels

Schools

Student housing

Retail shops

Restaurants

fast food chains

Bars

coffee shops

Banks

Hospitals

Clinics

.... and many other places.



If you want to produce a sink, you'll pour the matrix over a sink mold



If you want to produce a shower pan, you'll pour the matrix over a shower pan mold, etc.



It's basically as simple as that. You are only limited to the molds your factory has.

# The Four Most Common questions we get

- 1.Can I make money?
- 2.Can I really Manufacture the same quality products in my country?
- 3.How much does it cost to set up a cultured marble factory?
- 4.How do I get started?

You'll find the answer to these questions and more, following.

You will have about \$5 in materials in a simple drop-in sink like this.



**72" Double Bowl Vanity Top with two end splashes**

**Total Material Cost: \$56.12**



## Bathtub/Shower Surround

Total Material Cost: \$185.00



## Shower Pan

36" X 36" Shower Pan: 55 KG

**Total Material Cost: -----\$52.00**



## Large Corner Bathtub

This large 150cm X 150cm bathtub only weighs 100 KG.

**Total Material Cost----- \$92.00**



# Potential Profit

We are often asked, 'how much can I make' if I set up a factory to meet the needs of a particular housing project that is going to be built in my area.

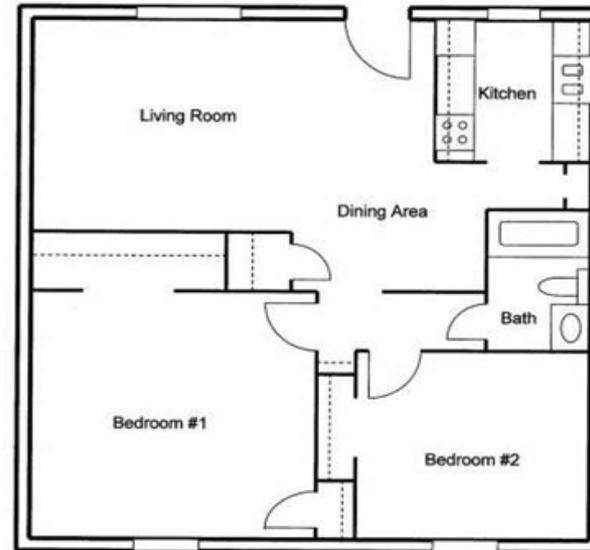
Here's a glimpse of one and in two more pages, you'll see links to other projects that we've uploaded on our website.

## Raw Material Cost Worksheet - Calculator Based on Resin Costing \$2.50 Per KG

The chart below shows how I came to the total material cost of \$.84 per Kilogram for cultured marble.

	Raw Material Percentage	Total KG Raw Material Percentage	Cost Per KG	Total Raw Material Cost Per 1 KG
Resin Cost Per KG	25% Resin	0.25	\$ 2.50	\$ 0.63
Limestone Cost Per KG	75% Limestone	0.75	\$ 0.10	\$ 0.08
Total Resin + Limestone Cost Per 1 KG Matrix				\$ 0.70
Add 20% for Gel Coat, wax, tape, clay, pigment etc.				\$ 0.14
<b>TOTAL RAW MATERIAL COST PER 1 KILOGRAM</b>				<b>\$ 0.84</b>

This is a simple 2 bedroom - 1 bath home that we used in for this spreadsheet.



The material cost calculation is based on resin, your highest material cost, costing \$2.50 USD per kilogram. If you are doing a large project where you know your production will be high, you can buy resin in larger quantities direct from the manufacturer between \$2.25 and \$2.50 per kilogram. If you're doing small quantities and buying from a local distributor, it will cost between \$3.00 & \$3.50 per kilogram. If you're seeing this in Excel format, you can simply change the 'cost per kilogram' for your resin and filler.

## Potential Profit Margin for 1,800 Single Bathroom Homes in Edo State

<https://bit.ly/2M9xkSi>

This spreadsheet shows material costs and potential profit margins to manufacture the bath and kitchen fixtures for the 1,800 housing units proposed in Edo State. We don't have construction details but we will assume they will be simple, ONE-bathroom homes as shown on the sample floor plan on the following page. If these housing units include more bathrooms, that is all the better. The spreadsheet lists the fixtures in each unit and details each item's cost, approximate selling price and potential profit, less labor and overhead cost. By doing a local market survey you can more accurately determine the selling price. Selling price, less material cost, labor and overhead will give you your true net. Job creation, utilizing local raw materials, currency not leaving the country, export potential and trickle down effect of local industry brings great value to manufacturing these cultured marble bath and kitchen building materials locally.

Product List & Description as shown in attached drawing	Quantity	Weight (KG) Each Piece	Total Kilograms	Cost Per Kilogram	Total Material Cost	Approximate Selling Price	Selling Price Less Material Cost
<b>Master Bath</b>							
30" (75cm) Single Bowl Vanity Top	1	48	48	\$ 0.84	\$ 40.32	\$ 150.00	\$ 109.68
End Splashes	1	2	2	\$ 0.84	\$ 1.68	\$ 15.00	\$ 13.32
31" X 60" (78cm X 152 cm) Bathtub	1	105	105	\$ 0.84	\$ 88.20	\$ 385.00	\$ 296.80
60" X 19" X 3/8" Tub Skirt	1	14	14	\$ 0.84	\$ 11.76	\$ 41.00	\$ 29.24
Soap/Shampoo Holder	1	7	7	\$ 0.84	\$ 5.88	\$ 30.00	\$ 24.12
60" X 60" (152cm x 152 cm) Flooring	1	60	60	\$ 0.84	\$ 50.40	\$ 200.00	\$ 149.60
Baseboard Moulding	1	9	9	\$ 0.84	\$ 7.56	\$ 15.00	\$ 7.44
<b>Kitchen</b>							
12 Ln Ft (3.6m) Counter Top (\$1.35 ln/cm)	1	105	105	\$ 0.84	\$ 88.20	\$ 486.00	\$ 397.80
8 Ln Ft (2.4m) Counter Top (\$1.35 ln/cm)	2	70	140	\$ 0.84	\$ 117.60	\$ 324.00	\$ 206.40
Double Bowl Kitchen Sink	1	24	24	\$ 0.84	\$ 20.16	\$ 165.00	\$ 144.84
<b>Total Material Cost/Sales Cost/Profit</b>					<b>\$ 431.76</b>	<b>\$ 1,811.00</b>	<b>\$ 1,379.24</b>
Total KG Material for each housing unit			514				
Based on above numbers, gross profit (less labor cost & overhead) for the 1,800 housing units would be: ----->							<b>\$ 2,482,632.00</b>

To estimate labor cost you can assume that an experienced labor force can produce an average of 500 kilograms per day per person. See how we calculated our material cost on the following page.

These are the links we referred to earlier that show 'potential profits' on housing projects people have sent us. These are from various countries in Africa. Unless otherwise noted, most of these are based on each housing unit having only ONE bathroom.

### **Potential Profit Margin Spreadsheets**

1,000 Unit Single Bath Housing Units: [https://www.culturedmarblemolds.com/Potential\\_Profit\\_1.pdf](https://www.culturedmarblemolds.com/Potential_Profit_1.pdf)

2.5 Bath House or Apartment: [http://www.culturedmarblemolds.com/Potential\\_Profit\\_2.pdf](http://www.culturedmarblemolds.com/Potential_Profit_2.pdf)

4 Bath House: [http://www.culturedmarblemolds.com/Potential\\_Profit\\_4.pdf](http://www.culturedmarblemolds.com/Potential_Profit_4.pdf)

5,000 Units - 2 Bath Immigration Personnel Abuja [https://www.culturedmarblemolds.com/Potential\\_Profit\\_3.pdf](https://www.culturedmarblemolds.com/Potential_Profit_3.pdf)

1900 Unit Housing Project - Kenya: [https://www.culturedmarblemolds.com/Potential\\_Profit\\_5.pdf](https://www.culturedmarblemolds.com/Potential_Profit_5.pdf)

2500 Units Zambia: [https://www.culturedmarblemolds.com/Potential\\_Profit\\_6.pdf](https://www.culturedmarblemolds.com/Potential_Profit_6.pdf)

10,000 Units Zimbabwe: [https://www.culturedmarblemolds.com/Potential\\_Profit\\_7.pdf](https://www.culturedmarblemolds.com/Potential_Profit_7.pdf)

5,000 Unit Single Bath Housing Project: [https://www.culturedmarblemolds.com/Potential\\_Profit\\_8.pdf](https://www.culturedmarblemolds.com/Potential_Profit_8.pdf)

The home construction market is exploding!

**Global Buildings Construction Market Set to Reach \$ 11475.81 Billion in 2026.**

<https://bit.ly/3xUdRhR>

100% of them will need these construction materials.

That's a huge opportunity.

Manufacture Locally!

## Links to New Housing Projects in Nigeria

Minister Ahmed Dangiwa Performs Groundbreaking of 480-housing Unit Project in Abuja  
December 1, 2023 - [Click here](#)

FG launches mortgage scheme for Nigerians in diaspora at 6.9% interest rate  
Nov 15, 2023 - [Click here](#)

Housing deficit: FG plans to provide 80,000 houses in eight years  
Nov 14, 2023 - [Click here](#)

Nigeria FG Plans Affordable Houses for Vulnerable Nigerians  
Nov 14, 2023 - [Click here](#)

FG to provide 80,000 houses in 8 years  
Nov 13, 2023 - [Click here](#)

FG working on road map to create social housing scheme – Permanent Secretary  
Nov 13, 2023 - [Click here](#)

FG to award survey contracts for nationwide housing scheme  
Nov 13, 2023 - [Click here](#)

Minister of Housing Musa Dangiwa promises to build 10,000 houses in Abuja  
Nov 10, 2023 - [Click here](#)

Nigeria FG to Provide 5.5 Million Housing Units ove 10 Years - Housing Minister  
Nov 8, 2023 - [Click here](#)

FG plans affordable homes for 80% low-income earners  
Oct 23, 2023 - [Click here](#)

Abuja estate firm plans 10,000 housing units  
Sept 12, 2022 - [Click here](#)

Nigeria FG to construct 1,000 houses in seven northern states – Shettima  
Sept 9, 2023 - [Click here](#)

FG To Construct 7,000 Houses In Kaduna, Sokoto, Kebbi, Katsina, Zamfara, Niger and Benue States  
Sept 8, 2023 - [Click here](#)

Benue Governor Rev. Fr. Alia Flags Off Housing Project On First Day in Office  
May 29, 2023 - [Click here](#)

FG to Build 116 Housing Units for Civil Servants  
Jan 19, 2023 - [Click here](#)

You will have a market bigger than you could ever fill.

Architects,  
Homebuilders,  
Apartment Builders  
General Contractors  
Home Improvement Contractors  
Hospitals  
Clinics  
Restaurants  
Coffee Shops / Bars  
Bathroom Remodelers  
Fast Food Establishments  
Plumbing Contractors  
Food Kiosk Vendors/Suppliers  
Plumbing Supply Stores  
Flooring Contractors  
Restaurant Supply Wholesalers  
Ceramic & Marble Tile Distributors  
Hotel/Motels  
Banks  
Real Estate Agents  
Government Offices  
Stair Builders  
Nursing Homes  
Furniture Manufacturers

Schools  
Student Housing/Dormitories  
Interior Designers  
Fitness Centers  
General Carpenters  
Cabinet Makers  
Motor Home Manufacturers  
Mobile Home Manufacturers  
Glass Companies (Mirrors etc.)  
Motor Home & Boat Customizing Shops  
Shower Door Suppliers & Installers  
Bathroom Specialty Stores  
Window Treatment Centers  
Partitions  
Property Management Companies  
Pet Supply Stores  
Lumber Yards  
Trophy Makers  
Bakeries  
Fireplace Shops  
Donut Shops  
Shelving Suppliers  
Fitness Centers  
Handicap Remodel Contractors

People love buying 'factory direct' plus this eliminates the middle man which adds to your bottom line.

**Cultured Marble Installations  
and the Molds Needed  
To Produce Them**

Regardless of the size of investment, our goal is to supply you with as a diverse assortment of molds to produce as many different products as possible. For example, here we are adding divider bars to make varying lengths of vanity tops. You'll see a double bowl vanity top set up and at the top you'll see a single bowl vanity top set up.

The sinks on the following pages are made using this same 3.6 meter All Purpose Mold and floating bowl molds



So, whether you're making a vanity top with one bowl...



...or a vanity top with two bowls..



Or one with 3, 4 or more bowls, they can all be made on the same counter top mold.



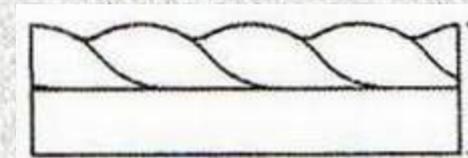
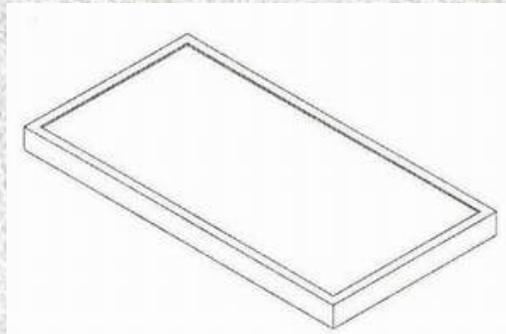
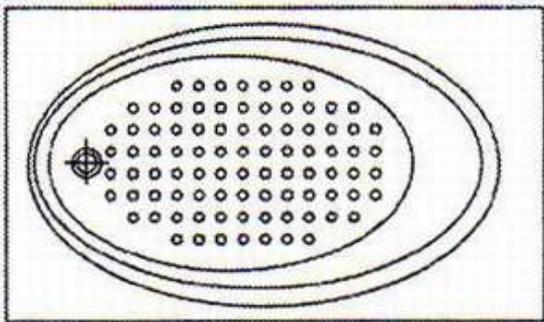


Only 3 molds are needed for this elegant bathtub installation.

- (1) Bathtub Mold
- (2) Wall Panel Mold
- (3) Trim Mold



This is a close up of the corner shelf in corner bathtub installation



# Think Colors!

Your customers are currently limited to imported white fixtures.

Your customers will be ecstatic to learn you offer an unlimited selection of colors.

If your customer wants a hot pink bathtub, you can make it!



If your customer wants sizzling red sparkling granite, you can make it.



If your customer wants a sparkling metal flake finish to match their car, you can make it.



Any size – any color; all on the same counter top mold.



**Color Choice** is a huge reason many people will come to you.  
People want choices that imported goods do not offer.  
You will also be able to offer a wide variety of Granite colors.



If your customer wants a blue bathtub with some crazy waves in it, you can make it!



**Enter the lucrative  
"Custom"  
Market**

The 'Custom' market is hugely lucrative.

Where else could a customer buy a large seamless "L" shaped counter top with built-in bowls?

Your customers will bring you unimagined projects that will have big intrinsic value.



Here's an elegant custom vanity top with a make-up table that your customer would never get in an imported box.

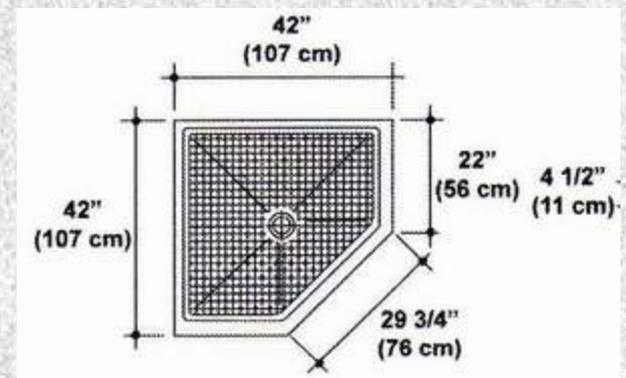
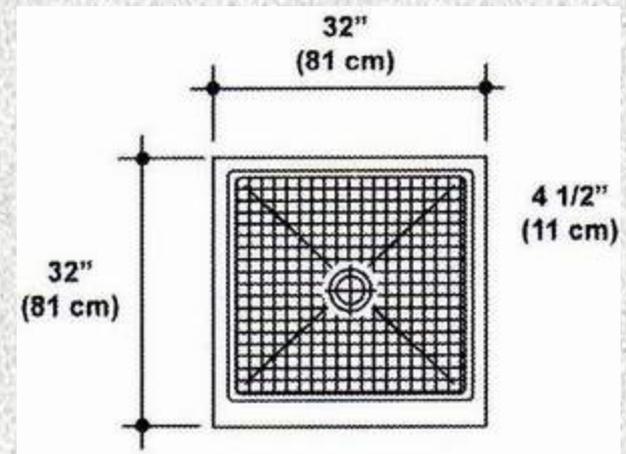
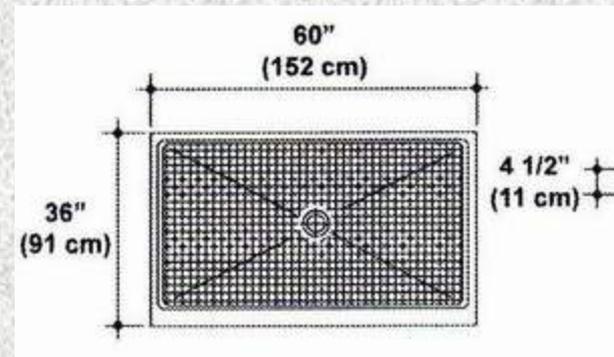


Here's a very unique installation a factory put in their showroom just to show their customers what all they can do. They included a custom shower pan, inside corner trim, outside corner trim, baseboard trim, a double wide recessed soap dish, a corner shelf shampoo bottle holder and a shower seat, all inside a custom size shower pan.



We have many shower pan molds sizes to choose from but sometimes there's a need to make something, 'custom' size.

Below is a Universal Shower Pan mold being set up with divider bars to make a 'custom' size shower pan per the customer's requirement. You can make the whole bathroom floor one big seamless shower pan if you wanted to.



There are many scenarios on a construction site where a 'custom' pan, made-to-size, would be ideal. Notice how this one has an angle on the right size.



Another elegant, unique and custom hotel vanity installation.



It's all about custom, right?  
Size, shape, colors and flower inlays like this



You can make any size or shape table top on your wall panel mold.

Read our article about making/marketing table tops on our Blog.

<https://culturedmarblemolds.blogspot.com/2015/02/cultured-marble-granite-table-tops.html>



Here's a large conference table being made.



# Textured Finishes

## Textured Seamless Flooring

Seamless textured cultured marble flooring creates a non-slip surface and has no grout lines where dirt can hide so it's easy to clean.

Textured paneling can be used in any application.



If your customer wants a tile appearance but still wants seamless, you can do that as well.



Tile appearance but no ugly grout lines.



Look outside the bathroom

Start with table tops.  
Every restaurant, bar, coffee shop and home needs table tops.  
They're easy to make and create fast cash flow.



How many places that you frequent have damaged tables like this that need to be replaced?

This is in a mall!  
We haven't gotten to the restaurants, bars and coffee shops yet.



You can make them a table top that they can simply drop over the top of their existing one.



Transparent Cultured Onyx table tops with circular table base using 'Flexible' onyx. The two pictures are of the same table.

The picture on the left shows it being backlit, making it a nice night-light.



The New York City health department has identified 1700 coffee shops in the 5 Boroughs in New York city and 12,000 bar and restaurant establishments that serve alcohol.

I'm sure many of them need to be replaced.



## Table Top Ads

Everybody sells Ads; Your table tops can too.



Matching mirror frames can be an elegant addition anywhere in the house.



Nothing dresses up a window better than a corniced front edged marble window sill. They can be install throughout the house or office.



Hotels are big users of cultured marble; In the guests rooms, (tub, shower & sink) Lobby (coffee tables and other flat surfaces) front desk, breakfast area, business center, bar, restaurant, etc. One single 200-Unit hotel is like a 200 unit single bath housing project.



Most hotels have a breakfast buffet area.



There are many surfaces in a hotel that need a finished top, like the...



...In-Room Coffee Area



Fast food establishments are big users of your seamless, hygienic products.



Trash Can Receptor



Every restaurant, bar, coffee shop and fast food establishment  
In America uses this product.



Every flat surface needs a nice finished surface.

Make an offer – do the job.



There are flat surfaces are everywhere in a house.



A study or laundry table. Suggest it, bid it and it's yours.



A sink like this is commonly used in laundry rooms clinics, hospitals and laboratories.



## Reception Desks



Medical clinics will have a seamless sink in every examination room.



It needs a nice custom-size finished surface on it. You're it!



Bar, restaurant and fast food counters

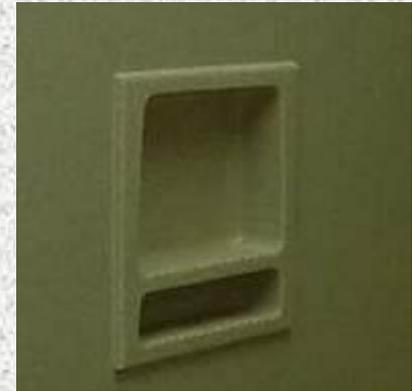


Every fast food front counter will be a seamless composite counter because if it's seamless there is no place for food and bacteria to hide.



**Accessories for the Bath  
will give you great profits**

Profit margins per KG are bigger on small accessories items than on bigger products you will manufacture.



You can increase your margins even more by doing some very 'custom' things.



There are many styles and sizes of accessory molds to choose from. Here is a Double Wide Recessed Soap & Shampoo Combo



A single wide Recessed  
Soap/Shampoo Combo



Maybe a simple Corner Shelf suits your customer better.



Shelf, often used in the Shower.



Decorative Trim molding offers big returns and can be used in many applications.

There are many styles to choose from.



Another style of shower seat



Don't forget the toilet paper holder.



Browse the MOLD page  
and go to Misc. Accessory  
Molds



**Manufacturing  
In five  
Simple Steps**

# 1. Set Up the molds



2. Spray Gel Coat On Mold



3. Prepare Raw Materials & Mix Matrix. Resin, Limestone, Hardener, Colors



4. Pour the matrix over the mold and let it harden



De-mold



**Bathtubs** 

## **Cultured Marble Bathtubs**

- Profit margins on bathtubs are great.
- They are simple to make.
- Little set-up is required.
- They are resistant to mold and mildew
- They are more elegant, luxurious and durable than any other option.
- Require little maintenance
- Retain heat longer which is important if a Jacuzzi system is installed.

You can make simple little bathtubs...



Or something a little larger and more elegant...



Drill 6 holes and add some PVC plumbing and you have a jetted bathtub.

This small investment will almost double your return.

You can install a Jacuzzi system like this on any size or style of bathtub.



We're adding value (and return) on this bathtub by adding a bullnose tub deck and decorative marble trim molding at the base of the bathtub.



You can even make a two-tone bathtub



# Edge Styles

Your customers will have options.

This counter top has a simple straight edge.



This is a Bullnose Edge



Ogee Edges are popular



Double Ogee edges



Double Drop Ogee Edge Style are very elegant



Chamfer Edge Style



## Dripless Edge Style



A 10 CM drop front edge



# **Cultured Marble Shower Pans**

## Ceramic Tile Showers vs Cultured Marble.

- Ceramic tile showers are grossly unhygienic.
- Ceramic tile showers are a breeding ground for mold and mildew to grow.
- Ceramic tile showers create sinus and respiratory problems.
- Respiratory ailments can lead to serious health problems.



A cultured marble shower pan is one solid piece of rock  
No grout or seams (seamless) so it's extraordinarily sanitary.



Cultured marble shower pans are virtually indestructible.

Cultured marble is four times the tensile strength of ceramic or natural marble

Cultured Marble won't break or crack like fiberglass or acrylic shower pans do.



Acrylic and Fiberglass tubs and shower pans are notorious for cracking.

Acrylic & fiberglass replacement cost are expensive.

Put an acrylic bathtub & shower pan in your showroom and ask your customers to step in them. They'll spring like a diving board.

Next, ask them to step into your marble tub or pan. You will sell them every time.



Again, your cultured marble shower pan will never-ever crack or break.



Here is a cultured marble bathtub /shower combination.

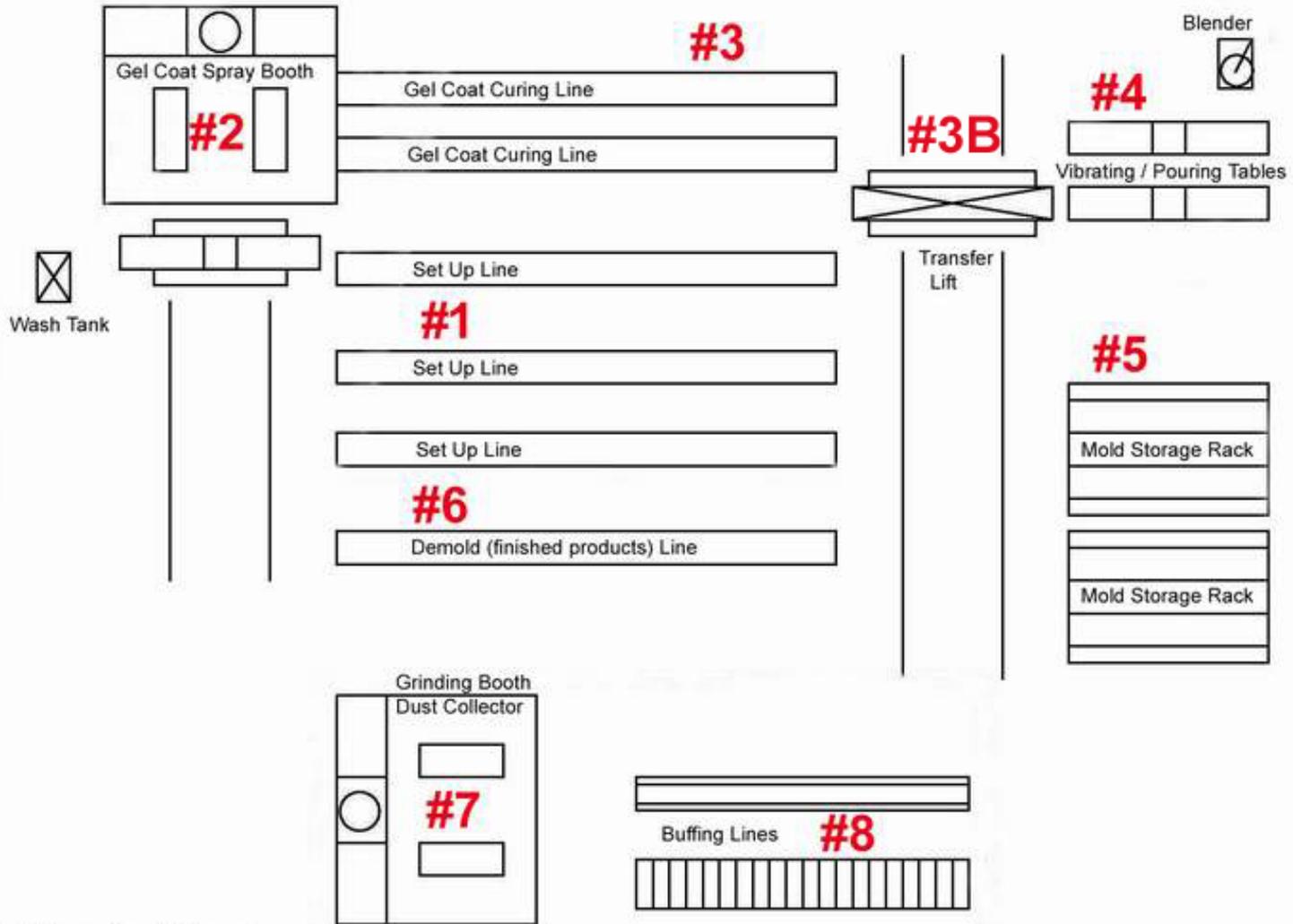
Notice the cultured marble trim at the top of the shower. An elegant touch.

If you show it, you'll sell it.



# **Manufacturing Process And Equipment**

Regardless of the size of the factory, the manufacturing process and sequence is the same and will follow this path through your factory.



## 1. Set Up Lines



## 2. Spray Booth and Gel Coat Spray Cart



### 3. Gel Coat Curing Line



#### 4. Matrix Blenders



#### 4. Vibrating Tables



3B. The Scissor Lift moves the molds in and out of the Mold Storage Racks



## 5. Mold Storage Racks



## 6. De-mold & Transfer Line



## 7. Dust Collector / Grinding Booth



## 8. Vanity Top Buffing Line



**How do I get started ?**

Decide your budget and choose the size of package that best suits your budget.

\$ 500K - Cultured Marble Factory.xlsx

	A	B	C	D	E
1				1-Jan-24	
2					2
3	<b>\$500,000 Cultured Marble Factory</b>				
4	Name				
5	Address				
6	City, State, Country				
7	Tel:		E-mail:		
8					
9	<b>Mold Description</b>				
10					

\$ 800K - Cultured Marble Factory.xlsx

	A	B	C	D	E
1				1-Jan-24	
2					2
3	<b>\$800,000 Cultured Marble Factory</b>				
4	Name				
5	Address				
6	City, State, Country				
7	Tel:		E-mail:		
8					
9	<b>Mold Description</b>				
10					

\$ One Million - Cultured Marble Factory.xlsx

	A	B	C	D	E
1				1-Jan-24	
2					
3	<b>\$1,000,000 Cultured Marble Factory</b>				
4	Name				
5	Address				
6	City, State, Country				
7	Tel:		E-mail:		
8					
9	<b>Mold Description</b>				
10		<b>Each</b>	<b>Qty</b>	<b>Total</b>	
11	<b>Vanity Top Molds with Built-In Bowls (Hat Molds Included)</b>				
12	22" X 25" Newport Modular Mold - 111 Series	\$ 6,526.00	1	\$ 6,526.00	
13	22" X 31" Newport Modular Mold - 111 Series	\$ 8,436.00	1	\$ 8,436.00	
14	22" X 37" Newport Modular Mold - 111 Series	\$ 10,856.00	1	\$ 10,856.00	
15	22" X 43" Newport Modular Mold - 111 Series	\$ 11,264.00	1	\$ 11,264.00	
16					
17	<b>Counter Top Molds with Built-In Backsplashes</b>				
18	22" X 146" Adjustable All-Purpose Mold	\$ 9,642.00	1	\$ 9,642.00	
19	Dividers for 22" Countertop	\$ 202.00	8	\$ 1,616.00	
20	22 Inch Six Cavity End Splash Mold	\$ 4,396.00	1	\$ 4,396.00	
21				\$ -	
22	30" X 144" No Bowl	\$ 11,760.00	1	\$ 11,760.00	
23	Dividers for 25" Countertop	\$ 202.00	4	\$ 808.00	

\$ 2,000K - Cultured Marble Factory.xlsx

	A	B	C	D	E
1				1-Jan-24	
2					2
3	<b>\$2,000,000 Cultured Marble Factory</b>				
4	Name				
5	Address				
6	City, State, Country				
7	Tel:		E-mail:		
8					
9	<b>Mold Description</b>				
10		<b>Each</b>	<b>Qty</b>	<b>Total</b>	
11	<b>Built-In Bowls (Hat Molds Included)</b>				
12	Mold - 111 Series	\$ 7,831.20	2	\$ 15,662.40	
13	Mold - 111 Series	\$ 10,123.20	2	\$ 20,246.40	
14	Mold - 111 Series	\$ 13,027.20	2	\$ 26,054.40	
15	Mold - 111 Series	\$ 13,516.80	2	\$ 27,033.60	
16					
17	<b>Built-In Backsplashes</b>				
18	All-Purpose Mold	\$ 11,570.40	2	\$ 23,140.80	
19	Dividers for 22" Countertop	\$ 242.40	16	\$ 3,878.40	
20	End Splash Mold	\$ 5,275.20	2	\$ 10,550.40	

Choose the size of 'Cultured Marble Factory' that best suits your budget.  
 You should have already been sent these.

## Sunrise International Company

### Cultured Marble Factory

Name \_\_\_\_\_  
 Address \_\_\_\_\_  
 City, State, Country \_\_\_\_\_  
 Tel \_\_\_\_\_ E-mail: \_\_\_\_\_

Mold Description	Each	Qty	Total
<b>Counter Top Molds with Built-In Backsplashes</b> Size, Style, Description of above mold.			
<b>Floating Bowl Molds</b> Size, Style, Description of above mold.			
<b>Drop-In Bowl Molds (Includes Female Molds)</b> Size, Style, Description of above mold.			
<b>Undermount Bowl Molds (Includes Female &amp; Plugs)</b> Size, Style, Description of above mold.			
<b>Kitchen Sink Molds (Includes Female &amp; Plugs)</b> Size, Style, Description of above mold.			
<b>Wall Panel Molds</b> Size, Style, Description of above mold.			
<b>Bathtub Molds</b> Size, Style, Description of above mold.			
<b>Shower Pan Molds</b> Size, Style, Description of above mold.			
<b>Trim Molds</b> Size, Style, Description of above mold.			
<b>Misc Accessory</b> Size, Style, Description of above mold.			

P. O. Box 877, San Jose, CA 95106  
 Tel: (408) 230-3616 - Fax: (408) 333-9977  
 sunrise@culturedmarbleolds.com

## Sunrise International Company

Total Mold Package			
5% Crating and Packing			
<b>Equipment Description</b>			
<b>Matrix Blenders</b> Size, Style, Description of above mold.			
<b>Conveyor Lines</b> Size, Style, Description of above mold.			
<b>Transfer Cart</b> Size, Style, Description of above mold.			
<b>Vibrating Tables</b> Size, Style, Description of above mold.			
<b>Gel Coat Spray Carts</b> Size, Style, Description of above mold.			
<b>V-Guide Floor Rails:</b> Size, Style, Description of above mold.			
<b>Cure-Storage Racks, Multi-Level</b> Size, Style, Description of above mold.			
<b>Scissor Lift / Transfer Carts</b> Size, Style, Description of above mold.			
<b>Gel Coat Spray Booth (External Exhaust)</b> Size, Style, Description of above mold.			
<b>Total</b>			

\_\_\_\_\_  
 Sunrise Intl Co. - Seller

\_\_\_\_\_  
 Buyer

P. O. Box 877, San Jose, CA 95106  
 Tel: (408) 230-3616 - Fax: (408) 333-9977  
 sunrise@culturedmarbleolds.com

Sign the Purchase Agreement and make a bank wire transfer.

**Sunrise International Company**  
**MOLDS, EQUIPMENT, SUPPLY & TRAINING AGREEMENT**

Sunrise International Company

P. O. Box 877

San Jose, CA 95106 U.S.A.

Tel: (408) 230-3616

E-mail: [sunrise@culturedmarblemolds.com](mailto:sunrise@culturedmarblemolds.com)

Name:

Address:

City, State, Country

Tel:

E-mail:

This \$ \_\_\_\_\_ agreement is entered into by and between Sunrise International Company, hereinafter referred to as "Seller" and \_\_\_\_\_, hereinafter referred to as "Buyer" for the purposes herein stated. The receipt is hereby acknowledged and the undersigned do hereby contract and agree as follows:

1. **AGREEMENT:** Seller hereby sells to Buyer all rights, title and interest in and unto Molds, Equipment, Supplies, Technical Knowledge and other goods itemized on separate document.
2. **TRAINING & FACTORY SETUP / EQUIPMENT INSTALLATION:** Sunrise International Company agrees to come to your factory and with the assistance of local labor and electrician, set up the equipment and commence training you and your staff. Training includes all Intellectual Know-How to manufacture cultured marble, onyx, granite, spray granite, metal flake and other formulas and techniques to produce bathtubs, showers, countertops, vanities, window sills, columns, soap dishes and other bath and kitchen building materials. Training also includes ongoing technical support free of charge. Buyer agrees to provide lodging during stay. Sunrise agrees to stay as long as customer requires, up to a maximum of 30

P. O. Box 877, San Jose, CA 95106, U.S.A.  
Tel: (408) 230-3616 - Email: [sunrise@culturedmarblemolds.com](mailto:sunrise@culturedmarblemolds.com)

days. A large factory set up takes approximately 7 days and the remainder of the time is dedicated to training new employees.)

3. Sunrise International agrees to provide on-going technical support to all clients who purchase a manufacturing package.
4. **TERMS:** Buyer agrees to pay unto Seller by bank wire transfer the sum of \$ \_\_\_\_\_. Payments shall not be considered paid until received by Seller. Bank wire transfer information will be provided upon consummation of purchase agreement. Contact us for details if Letter of Credit will be used for acceptable terms for Letter of Credit. If an LC is required add 3% of total cost of goods.
5. **FREIGHT:** Sunrise will make shipping arrangements to destination but Buyer has the option of making their own shipping arrangements. Freight must be paid prior to shipping.

Schedule A: Mold Package	
Schedule B: Equipment Package	
Schedule C: Supply Package	
Schedule D: Raw Material	
Schedule E: Installation Tools	
Schedule F: __ Weeks/Installation & Training \$6k/Wk	
Intellectual Know-How Included	
Ongoing Technical Support Included	
Total	

WITNESS our signatures this \_\_\_\_\_ day of \_\_\_\_\_, 2024

SELLER:

BUYER:

\_\_\_\_\_  
Sunrise International Company

\_\_\_\_\_  
By: \_\_\_\_\_

P. O. Box 877, San Jose, CA 95106, U.S.A.  
Tel: (408) 230-3616 - Email: [sunrise@culturedmarblemolds.com](mailto:sunrise@culturedmarblemolds.com)

## After a factory is purchased

- We will discuss in detail the final mold and equipment selection based on the amount of purchase agreement.
- We produce everything for the factory and ship it in ocean shipping containers.
- We come to your factory, set up the equipment and make everything operational.
- We will give you all of the intellectual property and know-how.
- We will train you and your employees on all of the formulas and techniques.
- We will teach your team how to market the products.
- We provide follow up support for as long as you need it.

The mold packages contain a diverse selection of molds and equipment but you may want to make changes based on budget and the products you want to produce. We'll go over everything in great detail, deleting those things you don't want included and add those things you want.



Preparing your package for shipment:

After the mold and equipment selection is finalized, we will start manufacturing the molds and equipment for your package.



Here is a factory ready to ship. Everything has been carefully crated and packaged for ocean shipping containers.



Molds are carefully loaded into the container



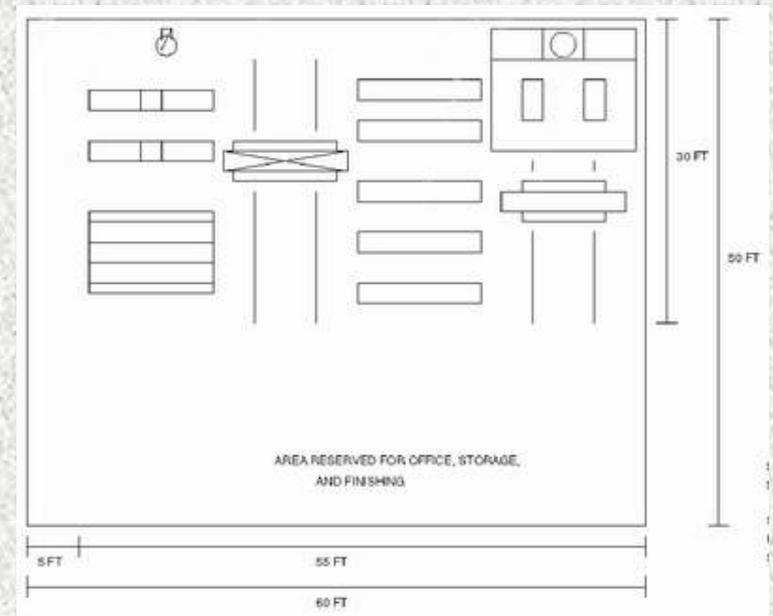
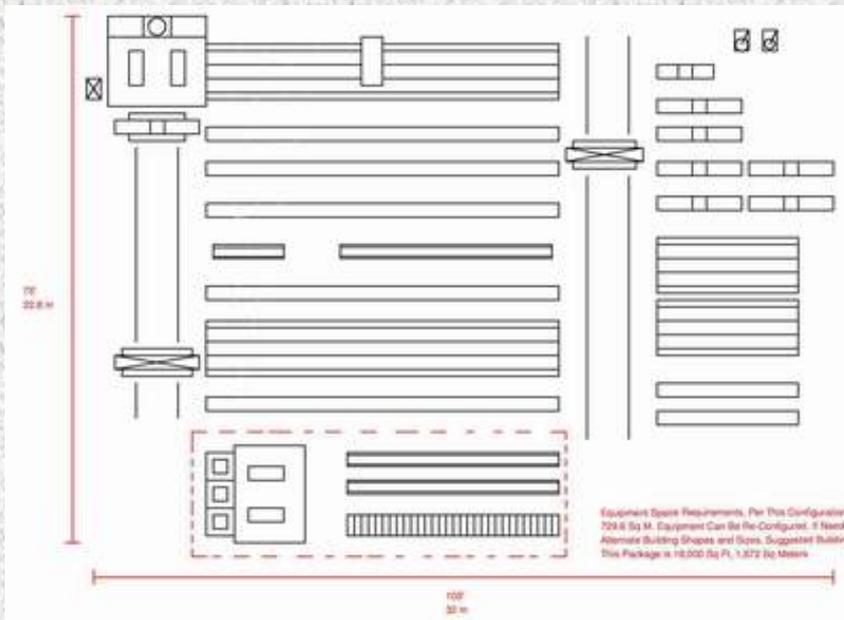
The container is then trucked to the port



The container is loaded onto the ship and on while it's making it's trek, you can start making final preparations to your building so it will be ready when we and your container(s) arrive.



After your containers arrive we will come to set up your factory.



Here's a brief glimpse of setting up a factory.





Complete... Ready for production.



# Hands on - Factory Training

# Training

We don't simply sell you molds and equipment and send you on your way. After your factory arrives in the shipping containers we will come to your factory and with the help of your staff, set it up and begin training. We train all of our customers who purchase a mold and equipment package from us to manufacture the most exquisite products in the world. Training is crucial and it is one of the most important things we do. We have been setting up factories and training and supporting our new customers since 1990 and we will continue to support all of our customers as we can only be successful if you are successful.

You won't need to waste money on R & D and costly trial-and-error methods. The technology and know-how will be handed to you during training and in a written training manual that is filled with over 30 years of experience. We will teach you and your staff how to:

1. Work with Colors
  2. Cultured Marble
  3. Cultured Onyx
  4. Cultured Granite
  5. Spray Granite
  6. Metal Flake / Sparkle
  7. Inlays
  8. Tortoise Shell Veining
  9. Flexible Marble
  10. Textured Flooring
  11. Two Tone Effects
  12. Lightweight Marble
  13. Solid Colors
  14. Multiple Edge Styles
- ... and much-much more.



Our comprehensive training program guarantees you will learn how to manufacture exquisite products from Day-One.

Not only is training the most important thing we do but for us it's the most exciting. It is when we get to spend a minimum of two weeks in a factory teaching new eager employees how to manufacture something they've never seen before and oftentimes, it's their very first job. We never get tired of their Oohhs & Aahhs every time something is popped off a mold. So, be prepared for some rewarding and very exciting days during training.



## Working with Colors:

You will soon learn how important colors are to your customers. As we said earlier, having the ability to offer your customers any color 'under the sun' will be what brings you many customers, especially in the custom and retail market. Contractors, interior designers and others have been limited to the same boring, sterile white bathroom fixtures for far too long, but now, you're going to WOW! them.



## Cultured Marble Formula

Of all the formulas, cultured marble is the most common product that most factories produce. Your veining can be as bold or as subtle as you like. This will also be the formula you'd use if you make solid color products. As you progress, your staff will want to experiment with veining techniques and even come up with new ones of their own.



This

<---

Made

This

->



## Cultured Onyx

Cultured Onyx is a very elegant product that no picture can really capture. Just like with natural onyx, it is semi-transparent, allowing you to see 'into' the product. You're not only seeing what is on the surface like you do with most other formulas.



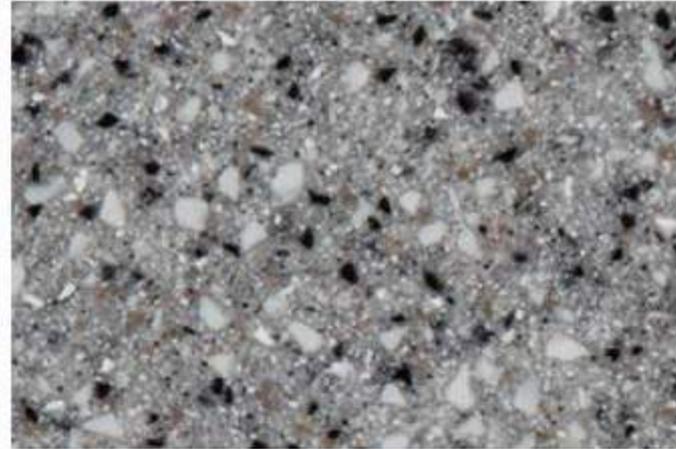
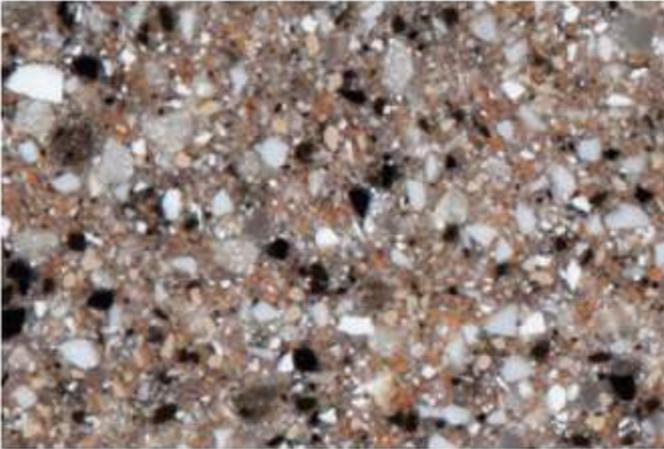
Here are a couple of photos showing the beauty of Onyx



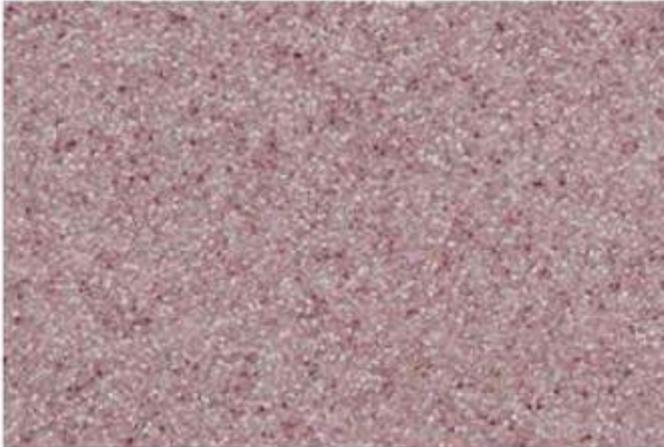
## Cultured Granite

As with marble and onyx, you can make so many variations of granite. You can make big particle, small particle and a wide variety of colors.

### Big Particle



### Small Particle



Cultured granite is popular everywhere, in the home and in commercial establishments. You will never go into a fast-food restaurant like McDonalds, Wendy's, Burger King etc., and not find cultured granite counters and oftentimes, tables too.



Not only are Boeing and Airbus using cultured granite sinks but did you know that some of the same materials you will be using in your products are used to make these big birds?



Here is a cultured granite shower pan.  
You can pour any formula on any mold.



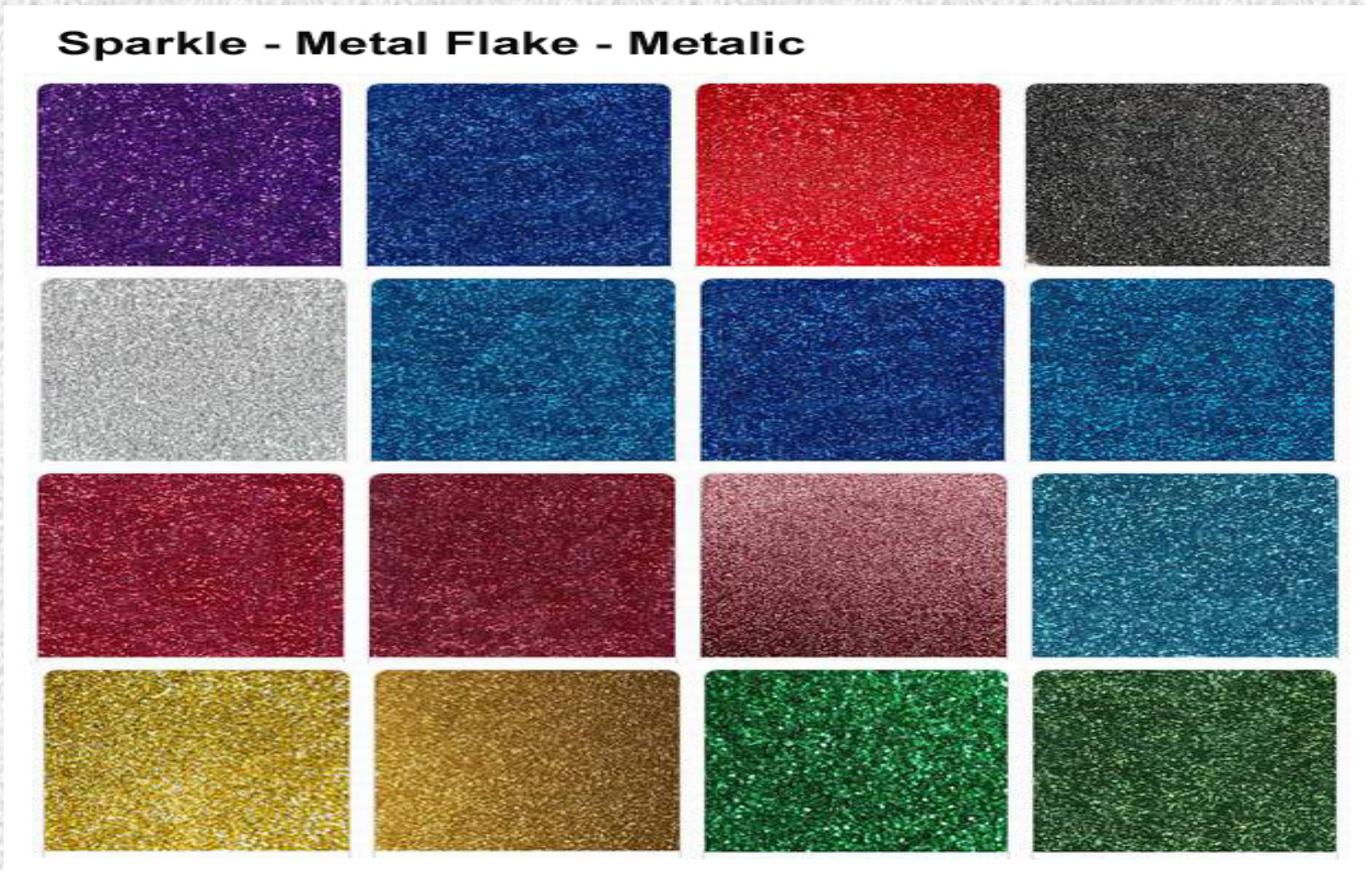
## Spray Granite

Spray granite creates the same beautiful granite products but with less material cost. You will have a thin 2 mm coating of granite and back fill it with your cultured Marble matrix.



## Sparkle / Metal Flake / Metallic

Trends come and go and this is one that left us a few years ago but is back like a vengeance. It's being used in home installations but more in commercial installations where you can get bold and wild. Bar and restaurants are the biggest users of this product. This makes a very 'custom' product and one never seen in your market before.



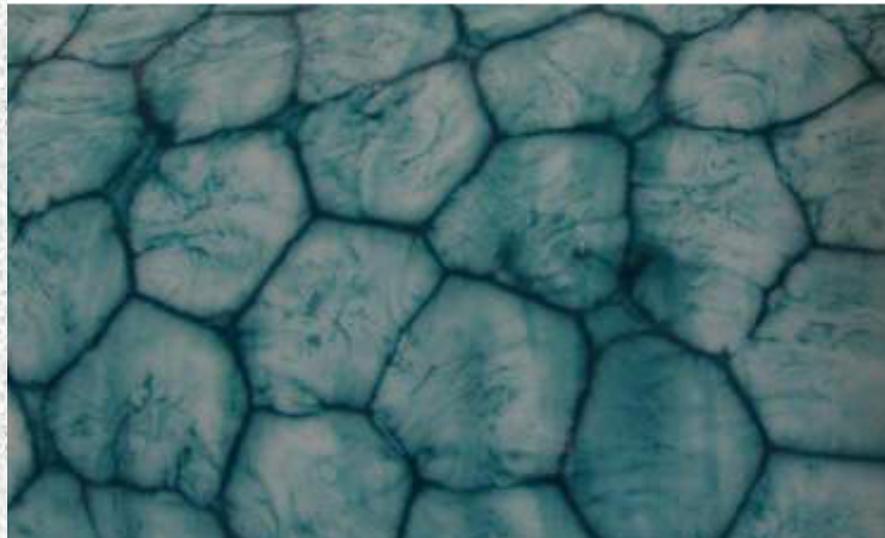
## Inlays

This is where we have embedded a picture in between the clear gel coat and marble. It makes for some stunning designs in any of your products; soap dishes, table tops, sinks or more. Certainly probably never before seen in your market.



## Tortoise Shell

This is a decorative veining technique you can produce using marble, granite, onyx or flexible marble, and we have to add, in ANY color



Flexible marble/onyx/granite  
You teach you about flexible marble.



## Textured Flooring

You can make textured flooring or wall paneling, with a tile pattern or without. What your customers will like about your textured pieces is that, just like your vanity tops, showers and other products, it is seamless; no place where dirt can hide.



Textured marble with a tile appearance but with the same seamless benefit.



## Two-Tone Effects

You can make two-tone sinks with one or multiple bowls, and it will be all one piece. No seams or grout lines. The counter top, bowl, and backsplash are all one piece.



We often take a photo of the trainees 'First Sink', during training class. Kamal from Kazakhstan wanted to start with something unique for his "First Sink" so we made a two-tone onyx and granite sink. When you make an onyx sink, you can put a light under the cabinet and the light will shine through, making a nice night light.



## Light Weight Marble

This big 60" X 60" (152 cm X 152 cm) corner bathtub is fresh off the mold in a training class. It weighs 100 KG. If you have a large product like this that you need to carry upstairs, you can consider making it lighter.



## Solid Colors

Not everybody wants veined cultured 'marble'. You can make solid colors too, whether it's soft neutral colors or bold colors. We'll show you two methods to achieve this.



## Edge Styles

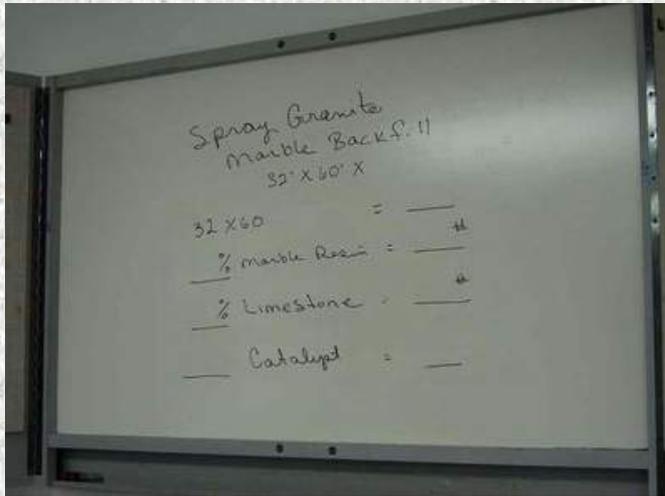
You will be trained how to make the various edge styles that we referred to earlier including simple Flat, Ogee, Double Ogee, Bullnose, Texas Ogee, Chamfer Edge, Dripless and deep drop edge styles.. With only a little extra effort and tiny bit of material (cost) you can offer your customer up 8 edge styles.



In every training class, we work hard, play hard and make it a fun learning experience. This group has just been fully trained and are now capable of Manufacturing the most exquisite products ever seen. The following pages show more photos taken during some of our training classes.



Every formula is written on a board so you can take notes, video, or photos. If you will be using metric in your factory, we will conduct your training class using metric.



## Learning Mixing & Veining Techniques



Proudly showing off 1<sup>st</sup> piece



Frame it



It's all in the details







## **Get started. Grow wealth and manufacture locally.**

When developing countries import these construction materials, it export jobs and the wealth that goes with them. We'll teach you how to manufacture these building materials without costly research and development or trial-and-error methods. When you buy our molds and equipment we'll come to you, set up your factory and train your employees how to manufacture the most exquisite Products ever seen, and on the very first day.

### You will make:

Sinks  
Bathtubs  
Shower Pans  
Wall Paneling  
Shower Surrounds  
Countertops  
Grecian Columns  
Soap/Shampoo Holders  
Trim Molding  
Window Sills  
Table Tops  
Mirror Frames  
Any Flat Slab Applications  
Misc Bathroom Accessories

### For:

Homes  
Hotels  
Schools  
Student Housing  
Restaurants  
Fast Food Chains  
Retail Shops  
Bars  
Coffee Shops  
Banks  
Hospitals  
Clinics  
Fitness Centers  
Your market is unending.

We'll also teach you how to market your products and bid a job.

Whether you're targeting a large housing project where you'll manufacture a lot of volume but everything will be the same size, shape and color...



...or whether you'll produce one-of-a-kind masterpieces, or...



....or see an opportunity for a custom installation in a high end estate...



We'll show you how to bid it, sell it, and make it.

The logo for Sunrise International Company features the text "Sunrise International Company" in a white, serif font. The text is set against a black background with a bright yellow sunburst effect behind the word "Sunrise".

# Sunrise International Company

Call us now.

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Website: [www.culturedmarblemolds.com](http://www.culturedmarblemolds.com)

Viber & Whatsapp on telephone number above.